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APPLICATION NUMBER	FILING OR 371(c) DATE	FIRST NAMED APPLICANT	ATTY. DOCKET NO./TITLE
10/554,053	10/24/2005	Manfred Vogel	P70910US0

CONFIRMATION NO. 8311

136
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Title: Method for producing a cup-shaped annular part having an inner toothing, a cup-shaped preform and a cup-shaped annular part

Publication No. US-2007-0039163-A1

Publication Date: 02/22/2007

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